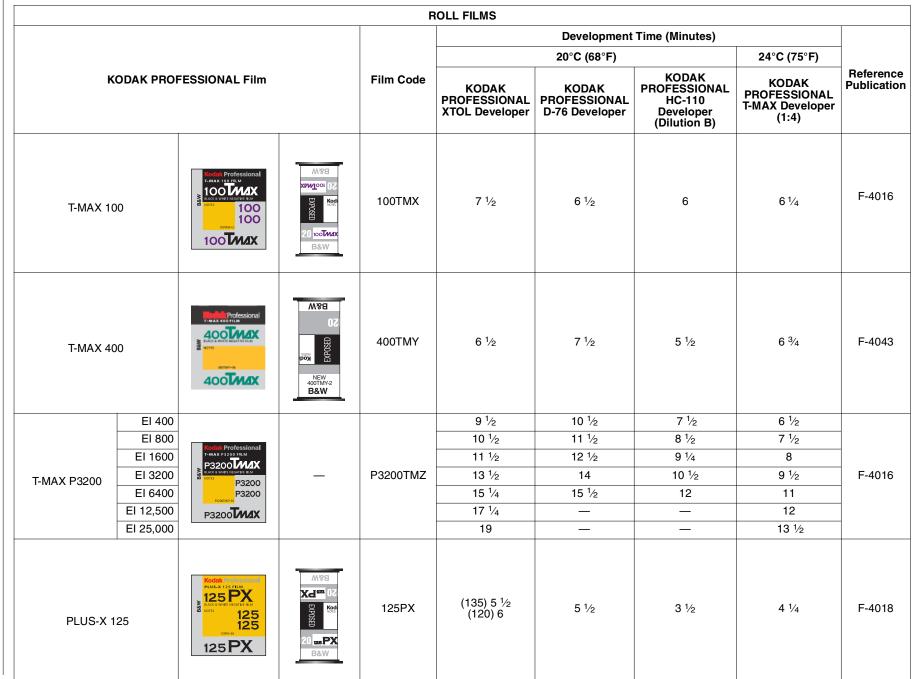
# Processing KODAK PROFESSIONAL Black-And-White Films



The following are starting-point recommendations for processing KODAK PROFESSIONAL Black-and-White Films with KODAK Chemicals. For best results, make tests to determine the best development time for your application.

**Note:** Development times shorter than 5 minutes may produce unsatisfactory uniformity.

#### N | Small Tank Film Processing (Intermittent Agitation for Tanks That Can Be Inverted)



Processing KODAK PROFESSIONAL Black-And-White Films ٠ ED-BWF

	ROLL FILMS								
			Film Code	Development Time (Minutes)					
				20°C (68°F)			24°C (75°F)		
	KODAK PROFESSIONAL Film			KODAK PROFESSIONAL XTOL Developer	KODAK PROFESSIONAL D-76 Developer	KODAK PROFESSIONAL HC-110 Developer (Dilution B)	KODAK PROFESSIONAL T-MAX Developer (1:4)	Reference Publication	
	TRI-X 320		M38 atxipre 02 So So So 20 sadrxP B&W	320TXP	7 3⁄4	9	4 3⁄4	5 1⁄4	F-4017
	TRI-X 400	Redak melessenset THE 400 FLM 400 FLM 400 400 400 400 400 400 400		400TX	7	6 <sup>3</sup> ⁄4	3 ¾	4 <sup>3</sup> ⁄4	F-4017

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SHEET FILMS							
		Development Time (Minutes)					
			20°C (68°F)	24°C (75°F)	]		
KODAK PROFESSIONAL Film	Film Code	KODAK PROFESSIONAL XTOL Developer	KODAK PROFESSIONAL D-76 Developer	KODAK PROFESSIONAL HC-110 Developer (Dilution B)	KODAK PROFESSIONAL T-MAX RS Developer and Replenisher (1:4)	Reference Publication	
T-MAX 100	100TMX	6 <sup>3</sup> ⁄4	5 ¾	5½	5 ¾	F-4016	
T-MAX 400	400TMY	6	6 <sup>3</sup> ⁄4	5 <sup>1</sup> ⁄4	4	F-4043	
TRI-X 320	320TXP	6 <sup>3</sup> ⁄4	6	3 1⁄4	NR	F-4017	

#### Final Steps in Processing Black-and-White Film

Step/Solution	Time (min:sec)	Temperature	Comments	
Rinse/stop bath	0:30	18 to 24°C (65 to 75°F)	Agitate continuously. Rinse with a stop bath such as: • KODAK PROFESSIONAL Indicator Stop Bath (1:63) • KODAK PROFESSIONAL EKTAFLO Stop Bath (1:31)	
Fix	2:00 to 4:00* with a liquid-concentrate (L) fixer <b>-OR-</b> 5:00 to 10:00* with a powder (P) fixer		Agitate continuously for the first 30 seconds and at 30-second intervals after that with a hardening fixer such as: • KODAK PROFESSIONAL Rapid Fixer (liquid) • KODAK PROFESSIONAL POLYMAX Fixer (liquid) • KODAK PROFESSIONAL POLYMAX Fixer (liquid) • KODAK PROFESSIONAL Fixer (powder) Fix for twice as long as it takes the film to clear (lose its milky appearance). See instructions for the specific fixer IMPORTANT: With KODAK PROFESSIONAL T-MAX Film fixer will be exhausted more rapidly than with other films negatives show a magenta (pink) stain after fixing, fixer may be near exhaustion, or fixing time is too short. If the stain is pronounced and irregular, refix the film in fresh fi	
Rinse	0:30		Rinse the film in the tank under running water.	
Wash aid	aid 1:00 to 2:00		Treat with KODAK PROFESSIONAL Hypo Clearing Agent. Agitate continuously for the first 30 seconds and then at 30-second intervals.	
Wash	5:00		Run the wash water at least fast enough to provide a complete change of water in the container in 5 minutes. For rapid washing in a small tank, fill the tank to overflowing with fresh water and then dump it all out. Repeat this cycle 10 times.	
Final rinse/wetting agent 0:30			To minimize drying marks, treat the film with KODAK PROFESSIONAL PHOTO-FLO Solution after washing. Provide gentle agitation for 5 seconds of the total time.	
Dry	_		Hang the film to dry film in a dust-free place. You may wipe the surfaces carefully with a soft viscose sponge to remove excess liquid. Store dry negatives in sleeves or envelopes away from dust and extreme temperature and humidity.	

 $^{\ast}\,$  Times are approximate. Refer to the film or developer instructions.

### **MORE INFORMATION**

Kodak has many publications to assist you with information on Kodak products.

Complete information on KODAK PROFESSIONAL Black-and-White Films, Chemicals, and Papers is available on the Kodak website.

E103BF	KODAK PROFESSIONAL Back-and-White Films
E103BP	KODAK PROFESSIONAL Black-and-White Papers
E103CF	Chemicals for KODAK PROFESSIONAL Black-and-White Films
E103CP	Chemicals for KODAK PROFESSIONAL Black-and-White Papers
F-2	Pathways to Black and White
F-13	KODAK PROFESSIONAL High-Speed Infrared Film
F-4016	KODAK PROFESSIONAL T-MAX Films
F-4017	KODAK PROFESSIONAL TRI-X Films
F-4018	KODAK PROFESSIONAL PLUS-X 125 Film

For the latest version of technical support publications for KODAK PROFESSIONAL Products, visit Kodak on-line at: http://www.kodak.com/go/professional If you have questions about KODAK PROFESSIONAL Products, call Kodak.

In the U.S.A.:

1-800-242-2424, Ext. 19, Monday–Friday

9 a.m.-7 p.m. (Eastern time)

In Canada:

1-800-465-6325, Monday–Friday

8 a.m.–5 p.m. (Eastern time)



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## **Kodak Professional**

Processing KODAK PROFESSIONAL Black-And-White Films KODAK Publication No. **ED-BWF** 

CAT 839 2359

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